

Offshore & onshore REliability DAta (OREDA®) Current challenges and presentation of the new digital handbook

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*5th ISO Seminar on International Standardization in
the Reliability Technology and Cost Area*

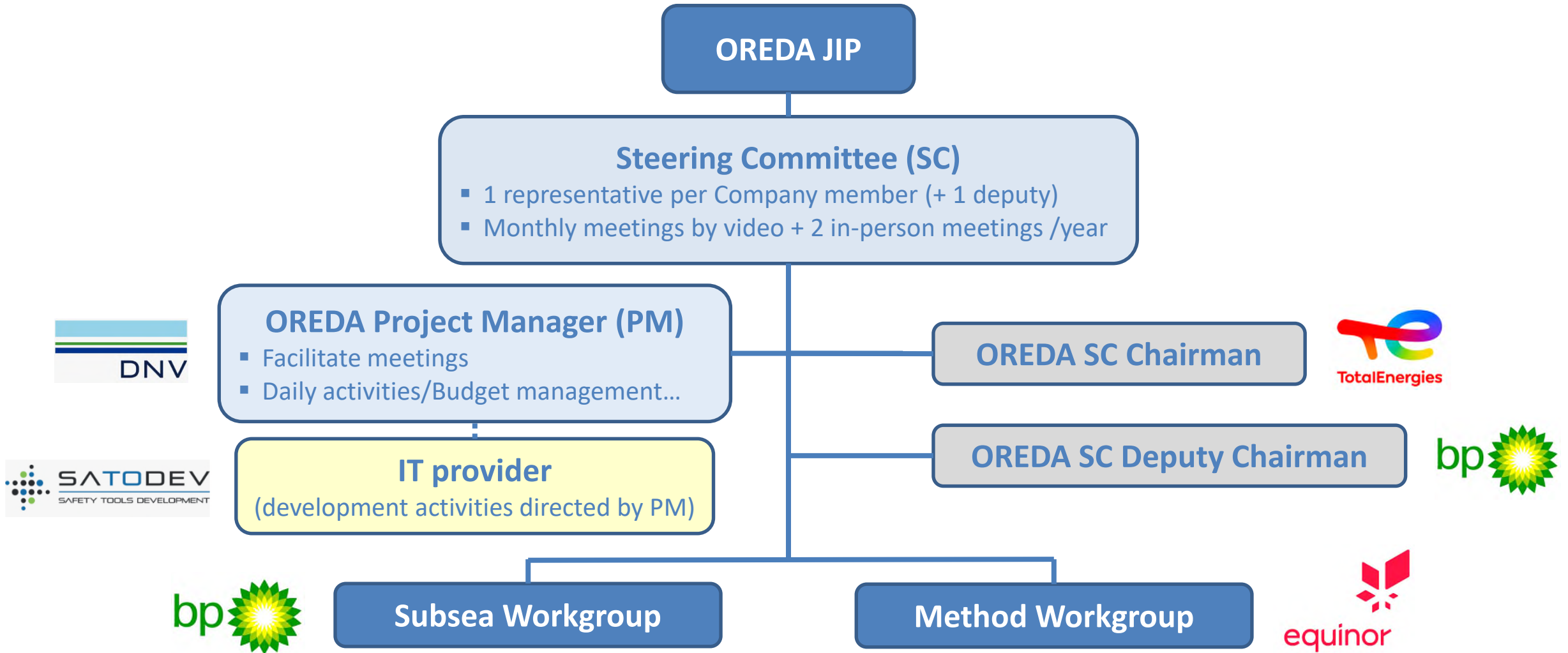
Hosted by TotalEnergies, Paris, France - 1 December 2022



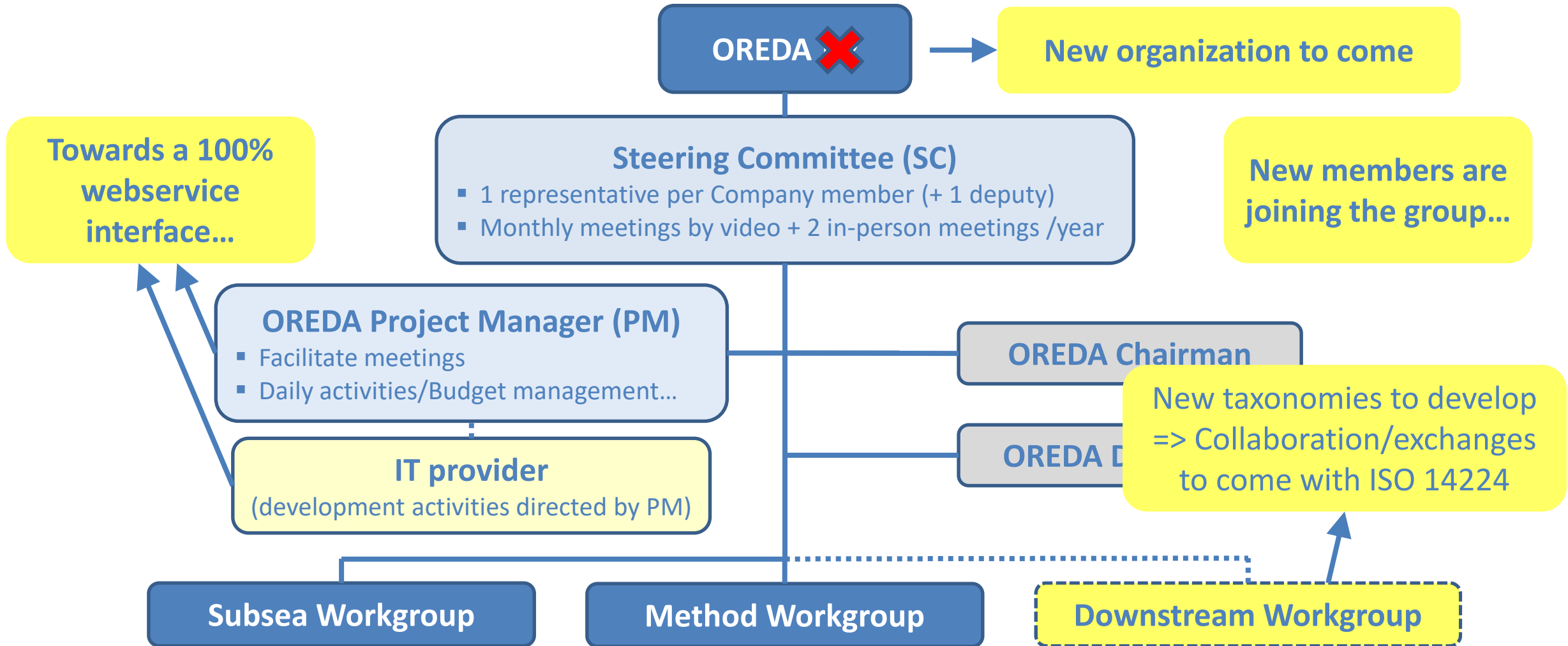
What is OREDA ?

- OREDA = Offshore and onshore REliability Data.
- JIP established in 1981.
- Main objective: Build and maintain a high-quality reliability database on offshore, onshore and subsea equipment used in Oil & Gas E&P.
- Forum for exchange and development of reliability methods and know-how within the oil and gas industry, production of ISO Standards and API.
- Cradle of ISO 14224, ISO 20815 and ISO TR 12489.
- Current members: Eni, BP, Petrobras, Gassco, Equinor, Modec Do Brazil and TotalEnergies.
- Main principle: Each Company member provides each year a certain amount of data collected on its own assets and then, all these data are anonymized and aggregated in a common database.
- About 18,500 topside eq. units (offshore and onshore) and about 3,000 subsea eq. units.

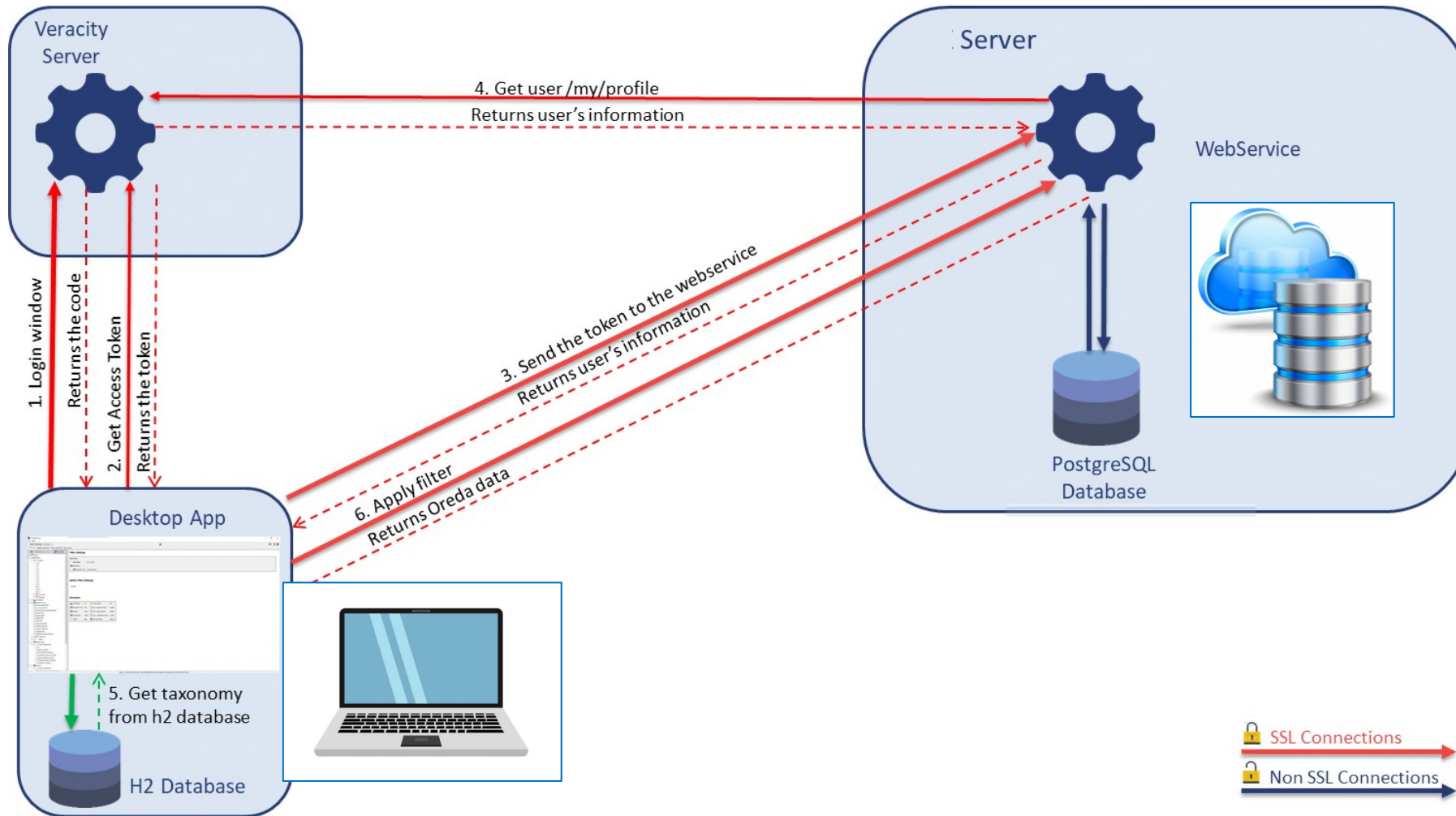
OREDA current organization



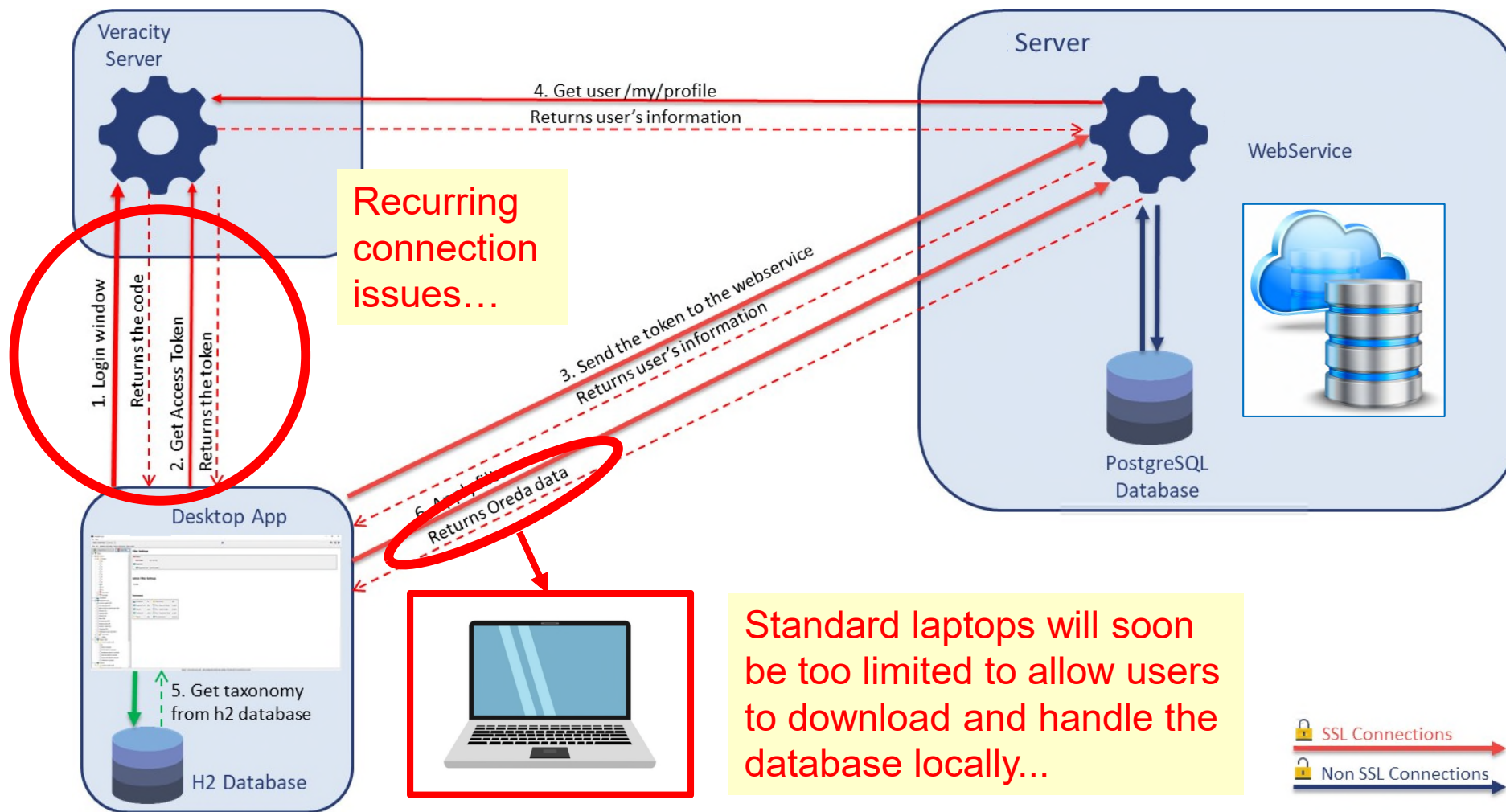
Main current and upcoming challenges



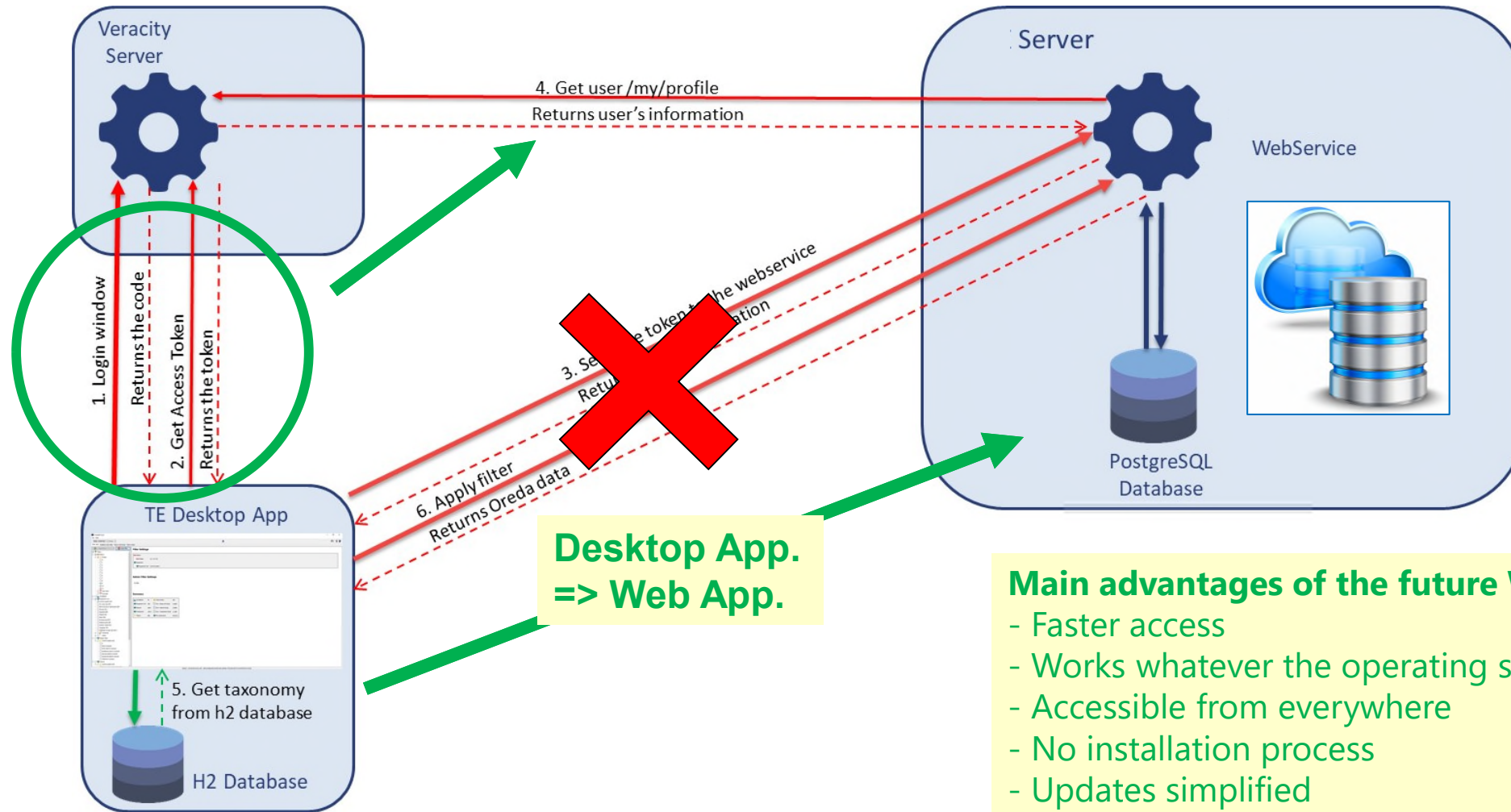
New digital handbook issued in 2020



New digital handbook: Current and upcoming issues



Towards a new IT solution in Jan. 2023



New Web App.: Validation in progress

The screenshot displays the Oreda web application interface. On the left, a 'Sign in to Veracity' modal is overlaid, featuring a 'Log in' button and links for 'forgot my password' and 'Create account'. The main interface includes a 'Summary' section with key metrics, a 'Filter Settings' section for equipment and design classes, and a 'Reliability data table' with a detailed failure rate analysis.

Summary

- Installations: 93
- Population: 348
- Failure events: 7744
- Items failed: 6951
- Corrective maintenance interventions: 7746
- Periodic maintenance interventions: 2881
- Surveillance hours (avg): 32563.52
- Calendar Time: 1.13E7
- Operating hours (avg): 22882.11
- Operational time: 7.96E6

Filter Settings

- Population
- Equipment class (= Compressors)
- Design class (= Axial | = Blowers/fans | = Centrifugal | = Reciprocating | = Screw)

Reliability data table

Failure mode	Nb of failures	Failure rate (per 10 ⁶ hours)					MTTF (in years)	Survival reliability (at 20 years)	Active rep. hours		Manhours	
		Lower	Mean	Upper	SD	n/τ			Mean	Max	Mean	Max
All modes	7744	37.54	902.03	2858.12	989.91	683.37	0.13	0	10.37	1293	49.87	30
Critical	2204	6.88	299.38	1048.19	378.41	194.49	0.38	0	10.78	1293	47.63	19
Abnormal instrument reading	57	0.01	1.74	6.68	9.27	5.03	65.7	0.74	7.8	22	11.18	
Breakdown	17	4.97E-3	1.26	4.85	2.47	1.5	90.34	0.8	39.04	207	197.65	1
Erratic output	22	0.01	3.11	11.94	7.74	1.94	36.72	0.58	20.12	290	36.81	5
External leakage - Process me	99	0.04	10.74	41.27	32.85	8.74	10.62	0.15	15.64	180	32.32	5
External leakage - Utility mediu	67	0.03	7.71	29.63	16.41	5.91	14.8	0.26	19.42	160	36.31	2
Fail to start on demand	255	0.14	34.7	133.31	56.95	22.5	3.29	2.29E-3	13.92	524	27.43	7
Fail to stop on demand	9	2.92E-3	0.74	2.85	2.16	0.79	153.73	0.88	10.43	18	15.12	2
High output	9	4.73E-3	1.2	4.62	2.73	0.79	94.85	0.81	3.78	12	12.67	
Internal leakage	12	4.89E-3	1.24	4.77	3.49	1.06	91.84	0.8	95.21	232	146.33	3
Low output	585	0.41	103.76	398.61	218.85	51.62	1.1	1.27E-8	6.58	859	11.3	9
Minor in-service problems	2	6.4E-4	0.16	0.63	0.36	0.18	701.54	0.97	39	72	75	1
Noise	3	1.45E-3	0.37	1.42	1.91	0.26	309.58	0.94	51	73	37.67	
Overheating	107	0.05	11.9	45.7	39.25	9.44	9.6	0.12	15.02	847.8	200.02	19
Parameter deviation	83	0.03	8.39	32.22	32.25	7.32	13.61	0.23	14.98	250	28.4	5
Plugged/Choked	6	2.48E-3	0.63	2.42	1.95	0.53	181	0.9	7.5	8.5	31.67	1
Spurious stop	610	1.38	80.58	290.62	105.75	53.83	1.42	7.39E-7	7.78	1293	32.18	54
Structural deficiency	7	4.01E-3	1.02	3.91	3.54	0.62	112.03	0.84	11	36	18.33	
Unknown	13	4.45E-3	1.13	4.35	3.47	1.15	100.91	0.82	4.62	15	6.84	
Vibration	132	0.06	14.9	57.22	41.36	11.65	7.66	0.07	12.88	411.4	224.8	17
Other	109	0.05	12.98	49.86	24.58	9.62	8.8	0.1	10.52	183	45.19	2

Q&A